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Product Data Sheet

Date: 02/25/02
Supersedes: 11/17/99
PRODUCT #: N8910

ROLL TIN FLUX

Flux for Roll Tinning

DESCRIPTION: An acidic, water soluble flux for conditioning surfaces prior to soldering and roll tinning. **ROLL TIN FLUX** contains activators for cleaning and wetting the copper surface.

BENEFITS:

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| <ul style="list-style-type: none">· Promotes wetting of copper surfaces for complete tin coverage· Flux residues are easily rinsed |
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SPECIFICATIONS:

Density:	1.02 gm/ml, 8.5 lbs/gal.
pH (10% solution):	< 1
Flash Point (TCC):	None
Shelf life:	Indefinite

INSTRUCTIONS: **ROLL TIN FLUX** is used as supplied. It is compatible with all flux application systems. **ROLL TIN FLUX** is easily removed by a warm water rinse, either spray or soak. Use and store in plastic containers.

CAUTIONS: **ROLL TIN FLUX** is acidic; wear goggles and gloves when handling solutions. In case of contact with skin or eyes, flush with water for at least 15 minutes. Refer to Material Safety Data Sheet for further information.

DISPOSAL: For disposal and waste water treatment, neutralize and treat for complex amines. Treat spent solution for copper. Dispose of in accordance with all local, state and federal regulations.

This product should be used only for its intended purpose. The information stated above is based on our laboratory tests and experience, and is accurate to the best of our knowledge. Since actual use is beyond our control, the recommendations or suggestions are made without warranty, expressed or implied.